## RAMCO THERMOKOTE HIGH TEMPERATURE INSULATING CEMENTS

**THERMOKOTE "1"** cements are high temperature insulating cements that are especially formulated from a blend of refractory minerals by a proprietary process.

These cements can be poured, palmed, troweled or air gunned into place and should always be applied to the full thickness specified in one application. They have exceptionally good adhesive qualities and may be applied directly to the metal surfaces or over insulated and refractory surfaces. These cements are produced in the various types as listed and are specially designed to meet the requirements of specific applications.

## PHYSICAL AND MECHANICAL

## **CHARACTERISTICS**

SPECIFICATIONS "K"

**FACTOR** 

|                 |                            | MEAN<br>TEMP. | "K"  |
|-----------------|----------------------------|---------------|------|
| ASTM            | C-449                      | 200°F         | 0.85 |
|                 |                            | 400°F         | 0.96 |
| FEDERAL         | SS-C-160 Type III, Class F | 600°F         | 1.05 |
| <b>MILITARY</b> | MIL-C-2908A Type II        |               |      |

| Service Temperature             | 1200°F                    |
|---------------------------------|---------------------------|
| *Coverage per 100 lbs.          | 30 bd. ft. (wet or dry)   |
| *Water/Cement Ratio (By Weight) | 1.1 - 1.25 (6½ - 7½ gal.) |
| Shrinkage                       | Negligible                |
| *Density<br>(Installed)         | 30-34 lbs./cu. ft.        |

**Initial Setting** 

"1-FW" 45 to 75 minutes

"1 - GP" & "1- GPFF" 2½ to 3½ hours

"1-MWP" & "1-V" 2½ to 3½ hours

Corrosion (Steel)

Moisture and Water Resistance

(Aluminum)

Aluminum must be painted

None

Fire Resistance Non-combustible

Fire Hazard Classification Rating does not exceed:

Flame Spread 25

Fuel Contributed 50

Smoke Developed 50

Surface Treatment - Water Base Paints Any time after setting

-Oil Base Paints Only after thoroughly dry

-Emulsion Weatherproofing Any time after setting

-Asphalt Base Cut-Backs Only after thoroughly dry

Packaging 45 lb. Multiwall Bags

Polyethylene liner

Does not soften after firmly set

## **DOES NOT CONTAIN ASBESTOS FIBERS**

WARNING: DUST PARTICLES OF THIS CEMENT IN DRY FORM MAY BE HARMFUL TO YOUR HEALTH - WE RECOMMEND THE USE OF DUST RESPIRATORS.

For more information about THERMOKOTE products, contact:

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